





TEST REPORT No. 414783

this document cancels and replaces test report No. 399058 dated 19 October 2022 issued by Istituto Giordano

Customer

BAROS VISION Ltd.

Asenovgradsko Shose - 4000 PLOVDIV - Bulgaria

Item#

railing named "RAILING SYSTEM BV9900L top MOUNTING 1010.2"

Activity

resistance to horizontal linear static load according to standard UNI 10806:1999 and resistance to dynamic load according to standards UNI 10807:1999, NF P01-013:1988 and UNI EN 14019:2016

Results				
Test	Normative reference			
horizontal linear static load	UNI 10807:1999	4,0 kN/m	compliant	
	UNI 10807:1999	300 mm	compliant	
dynamic load	NF P01-013:1988	1200 mm	compliant	
	UNI EN 14019:2016	950 mm	compliant	

(#) according to that stated by the customer.

Bellaria-Igea Marina - Italy, 19 March 2024

Chief Executive Officer

Order: 93978 Item origin: sampled and supplied by the customer Identification of item received: 2022/2351/B dated 12 October 2022 Activity date:

12 October 2022 Activity site:

Istituto Giordano S.p.A. - Strada Erbosa Uno, 72 -47043 Gatteo (FC) - Italy

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The results relate only to the item examined, as received, and are valid only in the conditions in which the activity was carried out.

The original of this document consists of an electronic document digitally signed pursuant to the applicable Italian Legislation.

Chief Test Technician: Dott. Andrea Bruschi Head of Security and Safety Laboratory: Dott. Andrea Bruschi

Compiler: Francesca Manduchi

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ISTITUTO GIORDANO S.p.A. Via Gioacchino Rossini, 2 - 47814 Bellaria-Igea Marina (RN) - Italia - Tel. +39 0541 343030 - istitutogiordano.@giordano.it - www.giordano.it Cap. Soc. € 1.500.000 i.v. - R.E.A. c/o C.C.I.A.A. (RN): 156766 - Registro Imprese Romagna (ForI)-Cesena e Rimini) e CF/P. IVA: n. 00 549 540 409



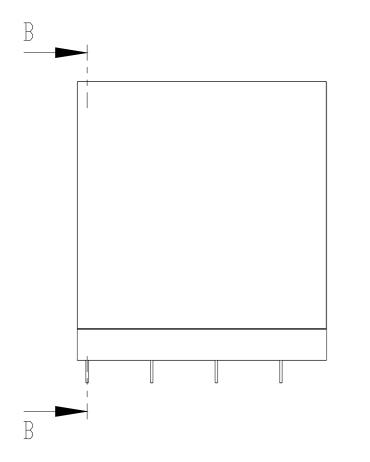


Description of item[#]

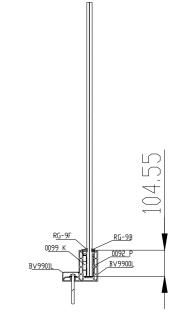
The item under examination consists of laminated tempered glass railing with aluminum structure, having the characteristics shown in the following table.

Overall width	1000 mm	
Overall height from floor	1120 mm	
Glass type	laminated glass 1010.2 ⁽¹⁾ (tempered + 0,76 PVB + tempered)	
Dimensions of glass1000 mm × 1100 mm		
Nominal thickness of glass	20,76 mm	
Nominal section of aluminum profile	141,5 mm × 125 mm	

Further details of item specifications can be seen in customer-supplied schematic drawing shown below.



CROSS SECTION SUPPLIED BY THE CUSTOMER



SECTION B-B

^(#) according to that stated by the customer; Istituto Giordano declines all responsibility for the information and data provided by the customer that may influence the results.









Photograph of the item

Normative references

Standard	Title
UNI 10806:1999	Ringhiere, balaustre o parapetti prefabbricati - Determinazione della resistenza mecca- nica ai carichi statici distribuiti (<i>Prefabricated railing systems - Determination of the mechanical</i> <i>strength under distributed static loads</i>)
UNI 10807:1999	Ringhiere, balaustre o parapetti prefabbricati - Determinazione della resistenza mecca- nica ai carichi dinamici (Prefabricated railing systems - Determination of the mechanical strength under dynamic load)
NF P01-013:1988	Essais des garde-corps - Méthodes et critères (Railing tests - Methods and criteria)
UNI EN 14019:2016	Facciate continue - Resistenza all'urto - Requisiti prestazionali (Curtain walling - Impact resistance - Performance requirements)







Apparatus

Description	In-house identification code
steel frame simulating actual installation of the item on the floor	EDI048
pneumatic equipment for the simulation of the static load	//
3 Gefran digital displacement transducers "PZ-34-S150", range of measurement 0-150 mm	FT451/1, FT451/2, FT451/3
AEP Transducers load cell "TS" with digital indicator "DFI", range of measurement 100-1000 N	EDI104
Borletti digital electronic gauge "CDEP15", range of measurement 0-150 mm and resolution 0,01 mm	ED1066
Mitutoyo Corporation digital meter "TD-S551D1 216-452", range of measurement 0-5,5 m	FT364
steel frame simulating actual installation of the item on the floor	EDI048
soft body consisting of spheroconical bag, diameter 0,40 m and height 0,60 m, filled with hardened glass beads, diameter 3 mm, until reaching a total mass of 50 kg	ED1062
Istituto Giordano double pneumatic impactor complying with standard UNI EN 12600:2004 "Vetro per edilizia - Prova del pendolo - Metodo della prova di impatto e classificazione per il vetro piano" ("Glass in building - Pendulum test - Impact test method and classification for flat glass"), total mass 50 kg	EDI012
Würth telescopic measuring rod "mEssfix", range of measurement 0-5000 mm and resolution 0,1 mm	EDI083







Method

Test was carried out using detailed internal procedure PP083 in its current revision at testing date. The bottom side of the item was side fixed to the steel frame simulating the actual installation of the item.

Procedure

Normative reference	Activity	Description/parameters
UNI 10806:1999	resistance to horizontal linear static load	 The three digital displacement transducers were positioned on the item in order to read the relative displacement of the upper edge of the glazing, two at the ends and one in the middle between them. In particular it has been carried out the following test sequence: pre-load equal to 50 % of the load defined by the customer; removal of the preload and detection of the initial position of the edge of the plate; application of the load in a progressive manner with a time ≥5 s, with deformations under load recording after 15 min; load removal and registration of residual deformation after 5 min.
UNI 10807:1999		All impacts were made by releasing the impactors so that they fall from a specified height with a pendulum move-
	resistance to dynamic load	ment and without initial velocity. The impactors were hung by an inextensible pendulum wire of negligible mass so that when at rest they made contact with the point of intended impact. After each impact, the impactors were prevented
UNI EN 14019:2016		impact. After each impact, the impactors were prevented from hitting the item again after bouncing.

Environmental conditions

Temperature	(20 ± 2) °C
Relative humidity	(60 ± 5) %

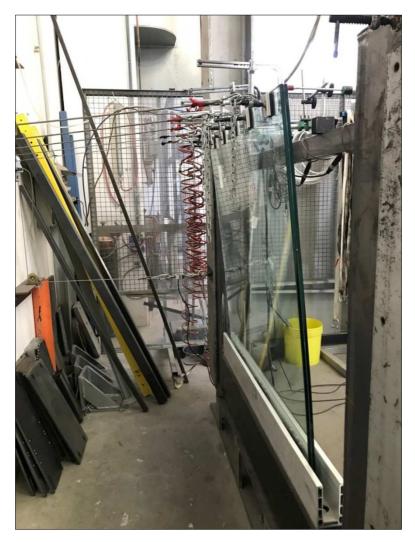




<u>Results</u>

Resistance to horizontal linear static load

Applied load	Deflection whilst loaded at the point of measure		Permanent deflection at the point of measure			Result	
	А	В	С	А	В	С	
[kN/m]	[mm]	[mm]	[mm]	[mm]	[mm]	[mm]	
4,0	112	111	112	6,0	5,7	5,9	no damage



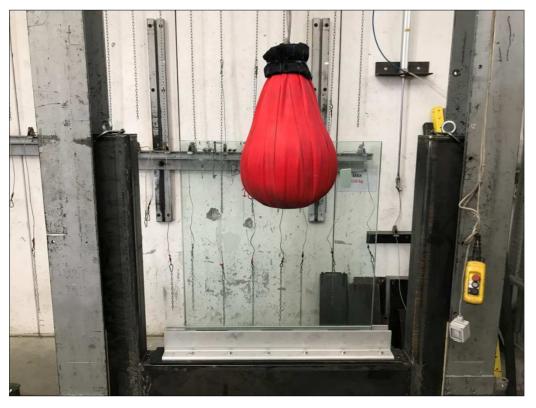
Photograph of the item undergoing horizontal linear static load





Resistance to dynamic load

Standard	Impact area	Drop height	Nominal energy	Result
		[mm]	[J]	
LINII 10207-1000	centre of glazing	300	150	no domogo
UNI 10807:1999	border of glazing	300	150	no damage
NF P01-013:1988	centre of glazing	1200	600	no damago
NF PUI-013:1988	border of glazing	1200	600	no damage
LINI EN 14010-2016	centre of infill	950	466	no damago
UNI EN 14019:2016	border of glazing	930	400	no damage



Photograph of the item after impact on the border of the glazing according to standard NF P01-013:1988









Photograph of the item after impact on the border of the glazing according to standard UNI EN 14019:2016

Findings

Test	Normative reference	Requirement	Result [#]
horizontal linear static load	UNI 10807:1999	4,0 kN/m	compliant
dynamic load	UNI 10807:1999	300 mm	compliant
	NF P01-013:1988	1200 mm	compliant
	UNI EN 14019:2016	950 mm	compliant

(#) the compliance with the provisions of reference standards has been determined on the basis of the values obtained by measurements, without taking into account measurement uncertainty, in accordance with clause 4.2.1 "Binary Statement for Simple Acceptance Rule (w = 0)" of ILAC-G8:09/2019 guide "Guidelines on Decision Rules and Statements of Conformity"⁽²⁾.

Variation list

Number	Description
(1)	glass type correction
(2)	note correction

Chief Test Technician (Dott. Andrea Bruschi)

Anohea Brusd

Head of Security and Safety Laboratory (Dott. Andrea Bruschi)